The following is a description of the installation procedures associated with the RPB Type-G and RPB Type-H. Installation instructions are included with each unit and should be followed closely.

1. Prepare the rudder tube for bonding by wiping the inside diameter clean of any dust or construction debris.
2. Using a medium-bodied, filled epoxy or Chockfast®, coat the outside diameter of the unit.
3. Insert the unit into the tube. Type-H units (no flange) may require temporary support to keep them in position. Install a rudder or dummy shaft to ensure proper alignment until cured.