## TIDES MARINE

## **RPB Type G/H Installation Overview**

The following is a description of the installation procedures associated with the RPB Type-G and RPB Type-H. Installation instructions are included with each unit and should be followed closely.

- 1. Prepare the rudder tube for bonding by wiping the inside diameter clean of any dust or construction debris.
- 2. Using a medium-bodied, filled epoxy or Chockfast®, coat the outside diameter of the unit.
- 3. Insert the unit into the tube. Type-H units (no flange) may require temporary support to keep them in position. Install a rudder or dummy shaft to ensure proper alignment until cured.



